

High Security Van Lock Fitting Instructions

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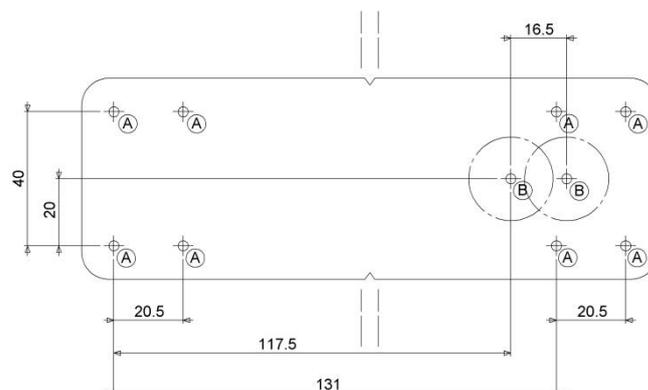
This lock is designed to give Ultra High Security to your van. It has an extremely robust design and exceeds the Gold Sold Secure standard. We recommend professional fitment, however this lock can be fitted by a skilled competent person.

Planning

Carefully planning the position of the lock on the vehicle is the most important step. We have commonly seen locks fitted in a very poor position by trying to avoid sign writing. These locks can be fitted in multiple positions on most vehicles but check before fitment. Remove trim and blanking panels to ensure adequate room for operation. We recommend test fitting the lock with cello tape into position and double check before drilling holes. Can be used on both, van sliding side doors, and rear hinged doors.

Fitment

- 1) Once identifying the fitting location and lock orientation (left/right operation) apply adhesive drill template to desired lock position. (Note lock catch fits on the static part of the vehicle eg; C Pillar on side door) Lock is normally on the moving door.



- 2) We recommend drilling 2 x 1mm pilot holes on each side of the template to ensure selected position avoids interfering with vehicle structure or other vehicle components, to double check position.



- 3) Once you are satisfied with the drilling position drill 8 x (A) 8.5mm holes and 2 x (B) 25.4mm holes.



- 4) If the vehicle is double skinned in position of the lock catch (such as C pillar on Fiat Ducato), you may need to re-drill the 4 x 8.5mm to 25.4mm on the inside panel in order to fit mounting bolts. Alternatively you may use longer M8 bolts to pass through double skinned part of body.



- 5) In order to access catch mechanism we would recommend a 50-75mm hole subject to vehicle door thickness at 90 degrees to lock. See Photo.



- 6) Deburr all holes and file away sharp edges, especially 2 x (B) 25.4mm holes.



- 7) Touch up bare metal edges with protective paint.



- 8) Fit trim to side hole as photo

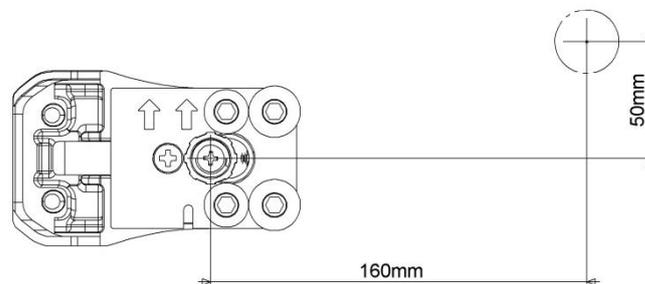


- 9) Position lock and gasket ensuring gasket arrows are upward. Insert and tighten 8 x socket cap screws complete with washers.



- 10) Check operation of lock

- 11) Drill 25.4mm internal release hole through trim panel on inside of the vehicle as per diagram below



- 12) Insert bezel into hole and apply pull to open decal. Pass cable through internal release hole and hook over operation knob



13) Apply instruction decal to side of door



14) Check all fastenings are tight, gaskets correctly placed and lock operation, your lock is now ready for use.

